# Kitemark™ Certificate

This is to certify that:

Rehau Limited
Tanygrisiau
Blaenau Ffestiniog
LL41 3RY
United Kingdom

Holds Certificate Number: KM 13358

In respect of:

**BS EN 12608-1**
**PVC-U Profiles for the fabrication of windows and doors**

This issues the right and licence to use the Kitemark in accordance with the Kitemark Terms and Conditions governing the use of the Kitemark, as may be updated from time to time by BSI Assurance UK Ltd (the "Conditions"). All defined terms in this Certificate shall have the same meaning as in the Conditions.

The use of the Kitemark is authorized in respect of the Product(s) detailed on this Certificate provided at or from the above address.

For and on behalf of BSI:

Shahm Barhom, Group Product Certification Director

First Issued: 1991-11-18
Latest Issue: 2025-03-28

Effective Date: 2025-03-28
Expiry Date: 2027-03-07



UKAS PRODUCT CERTIFICATION 0003

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To check its validity telephone +44 (0) 345 080 9000. An electronic certificate can be authenticated online.

BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiswick High Road, London W4 4AL, UK.
A member of BSI Group of Companies.

# Kitemark™ Certificate

No. KM 13358

**BS EN 12608-1:2016+A1:2020 Unplasticized polyvinylchloride (PVC-U) profiles for the fabrication of windows and doors.**

This Certificate covers the following window system design specification. Only those components that have been approved in accordance with the Kitemark scheme requirements can be incorporated within the system(s) detailed. Profiles extruded at Blaenau Plastics Limited, Tanygrisiau, Blaenau Ffestiniog, LL41 3RY

| | |
|---|---|
| **System(s):** | **REHAU Total 70 Window System** |
| **Material References:** | **PVC-U:** RAU PVC 1406, 0440<br>**Gaskets/ Weatherstrips:** TPE, Q-Lon 9107, Fomasil TPE4058, EPDM |
| **Fabrication and Installation:** | Fabricated and installed in accordance with the latest issue(s) of the following controlled manual(s):<br>REHAU Total 70 Technical and manufacturing manuals and the REHAU Total 70 approved Articles List |
| **Fabrication Options:** | Welded or mechanically fixed transoms/mullions, tee and/or cruciform joints |
| **Hardware Options:** | Dependent on window type from approved hardware list |
| **Glazing Options:** | Double or triple glazed<br>Internally or externally glazed |
| **Ventilation:** | None |
| **Window Types:** | Projecting windows<br>Flush sash windows<br>Tilt and turn windows<br>Fully reversible windows<br>Horizontally pivoted windows<br>Fixed windows<br>Multilight windows consisting of opening light(s) with or without fixed light(s) |

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No. KM 13358

**Size Limitations and Performance Characteristics**
**REHAU Total 70 Window System**

| Window Type | Length (mm) - Maximum | Height (mm) - Maximum | Perimeter (mm) - Maximum | Transom/Mullion Length (mm) inc frame - Maximum | Air Permeability classification | Watertightness classification | Resistance to Wind classification | Exposure category as given in Table 1 of BS 6375-1 |
|---|---|---|---|---|---|---|---|---|
| Top hungs<br>Unreinforced | 1200<br>1200 | 1200<br>600 | - | - | 3<br>4 | E1050<br>E1050 | E2400<br>E2400 | 2400<br>2400 |
| Top hungs<br>reinforced | 1200<br>1300 | 1200<br>1000 | - | - | 3<br>4 | E1050<br>E1050 | E2400<br>4 | 2400<br>1600 |
| Top hungs<br>Flush sash | 1250 | 1250 | - | - | 4 | E1050 | E2400 | 2400 |
| Side hungs<br>Unreinforced | 1200<br>600 | 1200<br>1200 | - | - | 3<br>4 | E1050<br>E1050 | E2400<br>E2400 | 2400<br>2400 |
| Side hungs<br>reinforced | 1200<br>1000 | 1200<br>1300 | - | - | 3<br>4 | E1050<br>E1000 | E2400<br>4 | 2400<br>1600 |
| Tilt/Turns<br>Unreinforced | 1200 | 1200 | - | - | 4 | E900 | E2400 | 2400 |
| Tilt/Turns<br>Fully reinforced | 1288<br>1300 | 1588<br>1500 | - | - | 3<br>4 | 7A<br>7A | 3<br>CE2400 | 1600<br>2400 |
| Fully reversibles<br>Unreinforced | 1400<br>1300 | 1400<br>1500 | - | - | 4<br>4 | E1050<br>E1050 | E2400<br>AE2400 | 2400<br>2400 |
| Horizontal pivots | 1460 | 1460 | - | - | - | - | - | 2800<br>Special* |

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No. KM 13358

**Size Limitations and Performance Characteristics (continued)**
**REHAU Total 70 Window System**

| Window Type | Length (mm) - Maximum | Height (mm) - Maximum | Perimeter (mm) - Maximum | Transom/Mullion Length (mm) inc frame - Maximum | Air Permeability classification | Watertightness classification | Resistance to Wind classification | Exposure category as given in Table 1 of BS 6375-1 |
|---|---|---|---|---|---|---|---|---|
| Fixeds | 2400 | 2400 | 8000 | - | 3 | 9A | 5 | 2000 |
| Multilights - Welded joint 261748 T/M | 2440 | 2440 | 7320 | 1220 | - | - | - | 2400 Special* |
| Multilights 261948 T/M | 1600 | 1600 | 5600 | 1200 | - | - | - | 2800 Special* |
| Multilights 261948 T/M | 2440 | 2440 | 7320 | 1220 | - | - | - | 2400 Special* |
| Multilights - Welded joint 261738 T/M | 2500 | 2500 | 8180 | 1590 | - | - | - | 2000 Special* |
| Multilights - Mechanical joint 261738 T/M | 1800 | 1800 | 6800 | 1800 | - | - | - | 2400 Special* |
| Multilights - Welded joint 264454 T/M | 2440 | 2440 | 7320 | 1220 | - | - | - | 2400 Special* |
| Multilights Fully reinforced | 3000 | 1388 | 8776 | 1348 | 4 | E1000 | 4 | 1600 |
| Multilights 261748 T/M | 1200 | 1200 | 4800 | 1145 | 2 | 9A | 5 | 2000 |
| Multilights 287796 T/M | 1488 | 1488 | 5416 | 1220 | 4 | E1050 | 4 | 2400 |

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# Kitemark™ Certificate

No. KM 13358

**BS EN 12608-1:2016+A1:2020 Unplasticized polyvinylchloride (PVC-U) profiles for the fabrication of windows and doors.**

This Certificate covers the following window system design specification. Only those components that have been approved in accordance with the Kitemark scheme requirements can be incorporated within the system(s) detailed. Profiles extruded at Blaenau Plastics Limited, Tanygrisiau, Blaenau Ffestiniog, LL41 3RY

| | |
|---|---|
| **System(s):** | **REHAU S 719 (Heritage) Tilt Sash Vertically Sliding PVC-U Window System** |
| **Material References:** | **PVC-U:** RAU PVC 1406, 0440<br>**Gaskets/ Weatherstrips:** TPE, Q-Lon 9107, Fomasil TPE4058, EPDM |
| **Fabrication and Installation:** | Fabricated and installed in accordance with the latest issue(s) of the following controlled manual(s):<br>REHAU S 719 Technical and manufacturing manuals and the REHAU S719 approved Articles List |
| **Fabrication Options:** | Welded or mechanically fixed transoms/mullions, tee and/or cruciform joints |
| **Hardware Options:** | Multipoint locking |
| **Glazing Options:** | Double or triple glazed<br>Internally glazed |
| **Ventilation:** | None |
| **Window Types:** | Vertically sliding Windows |

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# Kitemark™ Certificate

No. KM 13358

**Size Limitations and Performance Characteristics**
**REHAU S 719 Tilt Sash Vertically Sliding PVC-U Window System**

| Window Type | Length (mm) - Maximum | Height (mm) - Maximum | Perimeter (mm) - Maximum | Transom/Mullion Length (mm) inc frame - Maximum | Air Permeability classification | Watertightness classification | Resistance to Wind classification | Exposure category as.given in Table 1 of BS 6375-1 |
|---|---|---|---|---|---|---|---|---|
| Vertical Sliders | 1120 | 1850 | - | - | 2 | E750 | 5 | 2000 |

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| | |
|---|---|
| **System(s):** | **REHAU GENEO Window System** |
| **Material References:** | **PVC-U:** RAU PVC 1406, 0440<br>**Gaskets/ Weatherstrips:** TPE, Q-Lon 9107, Fomasil TPE4058, EPDM |
| **Fabrication and Installation:** | Fabricated and installed in accordance with the latest issue(s) of the following controlled manual(s):<br><br>REHAU GENEO Technical and manufacturing manuals and the REHAU GENEO approved Articles List |
| **Fabrication Options:** | Welded or transoms/mullions, tee and/or cruciform joints |
| **Hardware Options:** | Multipoint locking |
| **Glazing Options:** | Double or triple glazed<br>Internally glazed |
| **Ventilation:** | None |
| **Window Types:** | Tilt/Turn Window<br>Fixed Window |

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**Size Limitations and Performance Characteristics**
**REHAU GENEO PVC-U Window System**

| Window Type | Length (mm) - Maximum | Height (mm) - Maximum | Perimeter (mm) - Maximum | Transom/Mullion Length (mm) inc frame - Maximum | Air Permeability classification | Watertightness classification | Resistance to Wind classification | Exposure category as given in Table 1 of BS 6375-1 |
|---|---|---|---|---|---|---|---|---|
| Tilt/Turn | 1400 | 1400 | - | - | 4 | 9A | E2400 | 2400 |
| Fixed | 1400 | 1400 | 3740 | - | 4 | 9A | E2400 | 2400 |

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| | |
|---|---|
| **System(s):** | **REHAU Nordic Plus Window System** |
| **Material References:** | **PVC-U:** RAU PVC 1406, 0440<br>**Gaskets/ Weatherstrips:** TPE, Q-Lon 9107, Fomasil TPE4058, EPDM |
| **Fabrication and Installation:** | Fabricated and installed in accordance with the latest issue(s) of the following controlled manual(s):<br>REHAU Nordic Plus Technical and manufacturing manuals and the REHAU Nordic Plus approved Articles List |
| **Fabrication Options:** | Welded or transoms/mullions, tee and/or cruciform joints |
| **Hardware Options:** | Multipoint locking |
| **Glazing Options:** | Double or triple glazed<br>Internally glazed |
| **Ventilation:** | None |
| **Window Types:** | Projecting windows<br>Fixed windows<br>Multilight windows consisting of opening light(s) with or without fixed light(s) |

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**Size Limitations and Performance Characteristics**
**REHAU Nordic Plus PVC-U Window System**

| Window Type | Length (mm) - Maximum | Height (mm) - Maximum | Perimeter (mm) - Maximum | Transom/Mullion Length (mm) inc frame - Maximum | Air Permeability classification | Watertightness classification | Resistance to Wind classification | Exposure category as given in Table 1 of BS 6375-1 |
|---|---|---|---|---|---|---|---|---|
| Side hung | 860 | 1545 | - | - | 4 | 9A | E2400 | 2400 |
| Fixed | 1545 | 1545 | 4810 | - | 4 | 9A | E2400 | 2400 |
| Multilights T/M 534021 | 1800 | 1600 | - | 1545 | 4 | 9A | E2400 | 2400 |

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| | |
|---|---|
| **System(s):** | **REHAU Calibre Window System** |
| **Material References:** | **PVC-U: RAU PVC 1406, 0440**<br>**Gaskets/ Weatherstrips:** TPE, Q-Lon 9107, Fomasil TPE4058, EPDM |
| **Fabrication and Installation:** | Fabricated and installed in accordance with the latest issue(s) of the following controlled manual(s):<br><br>REHAU Calibre Technical and manufacturing manuals and the REHAU Calibre approved Articles List |
| **System description:** | The windows are double or triple glazed, internally beaded, multipoint locking, with welded transoms/mullions, tee and/or cruciform joints |
| **Ventilation:** | None |
| **Window Types:** | Projecting windows including Flush Sash<br>Fixed windows<br>Multilight windows consisting of opening light(s) with or without fixed light(s) |

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**Size Limitations and Performance Characteristics**
**REHAU Calibre Window System**

| Window Type | Length (mm) - Maximum | Height (mm) - Maximum | Perimeter (mm) - Maximum | Transom/Mullion Length (mm) inc frame - Maximum | Air Permeability classification | Watertightness classification | Resistance to Wind classification | Exposure category as given in Table 1 of BS 6375-1 |
|---|---|---|---|---|---|---|---|---|
| Projecting top hungs | 1200 | 560 | - | - | 4 | 8A | C5 | 2000 |
| Top hungs Flush Sash | 1200 | 560 | - | - | 4 | 8A | C5 | 2000 |
| Projecting side hungs | 560 | 1200 | - | - | 4 | 8A | C5 | 2000 |
| Side hungs flush Sash | 560 | 1200 | - | - | 4 | 8A | C5 | 2000 |
| Fixeds | 1200 | 1200 | 3520 | - | 4 | 8A | C5 | 2000 |
| Multilights 216510 reinforced | 1200 | 1200 | 4690 | 1145 | 4 | 8A | C5 | 2000 |

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| | |
|---|---|
| **System(s):** | **REHAU Tritec-Style 60mm Window and Door System** |
| **Material References:** | **PVC-U:** RAU PVC 1406, 0440<br>**Gaskets/ Weatherstrips:** TPE, Q-Lon 9107, Fomasil TPE4058, EPDM |
| **Fabrication and Installation:** | Fabricated and installed in accordance with the latest issue(s) of the following controlled manual(s):<br><br>REHAU Tritec 60mm Window System Technical Manual and the REHAU Tritec approved Articles List |
| **Fabrication Options:** | Welded or mechanically fixed transoms/mullions, tee and/or cruciform joints |
| **Hardware Options:** | Single or multipoint locking (dependent on window type) |
| **Glazing Options:** | Double glazed only<br>Internally or externally glazed (dependent on window type) |
| **Ventilation:** | None |
| **Window Types:** | Projecting windows<br>Tilt and turn windows<br>Fixed windows<br>Multilight windows consisting of opening light(s) with or without fixed light(s) |

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**Size Limitations and Performance Characteristics**
**REHAU Tritec-Style 60mm Window and Door System**

| Window Type | Length (mm) - Maximum | Height (mm) - Maximum | Perimeter (mm) - Maximum | Transom/Mullion Length (mm) inc frame - Maximum | Air Permeability classification | Watertightness classification | Resistance to Wind classification | Exposure category as given in Table 1 of BS 6375-1 |
|---|---|---|---|---|---|---|---|---|
| Top hungs Part reinforced | 900 | 1270 | - | - | - | - | - | 2400 Special* |
| Top hungs Part reinforced | 1200 | 1270 | - | - | - | - | - | 2400 Special* |
| Top hungs reinforced | 1394 | 1000 | - | - | 4 | E750 | 4 | 1600 |
| Top hungs Unreinforced | 1200 | 600 | - | - | 4 | 9A | E2400 | 2400 |
| Side hungs* Part reinforced | 900 | 1270 | - | - | - | - | - | 2400 special |
| Side hungs* Fully reinforced | 900 | 1600 | - | - | - | - | - | 2400 special |
| Side hungs reinforced | 1000 | 1394 | - | - | 4 | E750 | 4 | 1600 |
| Side hungs Unreinforced | 600 | 1200 | - | - | 4 | 9A | E2400 | 2400 |
| Tilt/turns reinforced | 1068 | 1368 | - | - | 2 | 5A | 4 | 1600 |
| Tilt/turns reinforced | 1220 | 1220 | - | - | 4 | 8 | E2400 | 2400 |
| Fixed | 3000 | 3000 | 10000 | - | 3 | 9A | 5 | 2000 |
| Multilights* Unreinforced | 2630 | 2630 | 7660 | 1200 | - | - | - | 2000 Special |

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**Size Limitations and Performance Characteristics**
**REHAU S 703 Tritec-Style 60mm Window and Door System**

| Window Type | Length (mm) - Maximum | Height (mm) - Maximum | Perimeter (mm) - Maximum | Transom/Mullion Length (mm) inc frame - Maximum | Air Permeability classification | Watertightness classification | Resistance to Wind classification | Exposure category as given in Table 1 of BS 6375-1 |
|---|---|---|---|---|---|---|---|---|
| Multilights 233721 reinforced | 2630 | 2630 | 7660 | 1200 | - | - | - | 2000 Special* |
| Multilights 233711 reinforced | 3000 | 3000 | 8400 | 1200 | - | - | - | 1600 Special* |
| Multilights 233641 reinforced | 3000 | 3000 | 9200 | 1600 | - | - | - | 1600 Special* |
| Multilights 250219 reinforced | 1500 | 1500 | 5500 | 1250 | - | - | - | 2400 Special* |
| Multilights 287798 reinforced | 2700 | 2700 | 8136 | 1368 | 2 | 5A | 4 | 1600 |
| Multilight 287798 reinforced | 1200 | 1200 | 4800 | 1200 | 4 | 9A | E2400 | 2400 |

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| | |
|---|---|
| **System(s):** | **REHAU Tritec- 60mm Window and Door System** |
| **Material References:** | **PVC-U:** RAU PVC 1406, 0440<br>**Gaskets/ Weatherstrips:** Vitaprene TPE, Q-Lon 9107, Fomasil TPE4058, Savatach EPDM, Trelleborg Co-extruded Cellular |
| **Fabrication and Installation:** | Fabricated and installed in accordance with the latest issue(s) of the following controlled manual(s):<br><br>REHAU Tritec 60mm Window System Technical Manual and the REHAU S703 approved Articles List |
| **Fabrication Options:** | Welded or mechanically fixed transoms/mullions, tee and/or cruciform joints |
| **Hardware Options:** | Single or multipoint locking (dependent on window type) |
| **Glazing Options:** | Double glazed only<br>Internally or externally glazed (dependent on window type) |
| **Ventilation:** | None |
| **Window Types:** | Projecting windows<br>Tilt and turn windows<br>Fixed windows<br>Multilight windows consisting of opening light(s) with or without fixed light(s) |

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# Kitemark™ Certificate

No. KM 13358

**Size Limitations and Performance Characteristics**
**REHAU Tritec-Style 60mm Window and Door System**

| Window Type | Length (mm) - Maximum | Height (mm) - Maximum | Perimeter (mm) - Maximum | Transom/Mullion Length (mm) inc frame - Maximum | Air Permeability classification | Watertightness classification | Resistance to Wind classification | Exposure category as given in Table 1 of BS 6375-1 |
|---|---|---|---|---|---|---|---|---|
| Top hungs Part reinforced | 900 | 1270 | - | - | - | - | - | 2400 Special* |
| Top hungs Part reinforced | 1200 | 1270 | - | - | - | - | - | 2400 Special* |
| Top hungs reinforced | 1394 | 1000 | - | - | 4 | E750 | 4 | 1600 |
| Top hungs Unreinforced | 1200 | 600 | - | - | 4 | 9A | E2400 | 2400 |
| Side hungs* Part reinforced | 900 | 1270 | - | - | - | - | - | 2400 special |
| Side hungs* Fully reinforced | 900 | 1600 | - | - | - | - | - | 2400 special |
| Side hungs reinforced | 1000 | 1394 | - | - | 4 | E750 | 4 | 1600 |
| Side hungs Unreinforced | 600 | 1200 | - | - | 4 | 9A | E2400 | 2400 |
| Tilt/turns reinforced | 1068 | 1368 | - | - | 2 | 5A | 4 | 1600 |
| Tilt/turns reinforced | 1220 | 1220 | - | - | 4 | 8 | E2400 | 2400 |
| Fixed | 3000 | 3000 | 10000 | - | 3 | 9A | 5 | 2000 |
| Multilights* Unreinforced | 2630 | 2630 | 7660 | 1200 | - | - | - | 2000 Special |

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# Kitemark™ Certificate

No. KM 13358

**Size Limitations and Performance Characteristics**
**REHAU Tritec-Style 60mm Window and Door System**

| Window Type | Length (mm) - Maximum | Height (mm) - Maximum | Perimeter (mm) - Maximum | Transom/Mullion Length (mm) inc frame - Maximum | Air Permeability classification | Watertightness classification | Resistance to Wind classification | Exposure category as given in Table 1 of BS 6375-1 |
|---|---|---|---|---|---|---|---|---|
| Multilights 233721 reinforced | 2630 | 2630 | 7660 | 1200 | - | - | - | 2000 Special* |
| Multilights 233711 reinforced | 3000 | 3000 | 8400 | 1200 | - | - | - | 1600 Special* |
| Multilights 233641 reinforced | 3000 | 3000 | 9200 | 1600 | - | - | - | 1600 Special* |
| Multilights 250219 reinforced | 1500 | 1500 | 5500 | 1250 | - | - | - | 2400 Special* |
| Multilights 287798 reinforced | 2700 | 2700 | 8136 | 1368 | 2 | 5A | 4 | 1600 |
| Multilight 287798 reinforced | 1200 | 1200 | 4800 | 1200 | 4 | 9A | E2400 | 2400 |

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# Kitemark™ Certificate

No. KM 13358

**BS EN 12608-1:2016+A1:2020 Unplasticized polyvinylchloride (PVC-U) profiles for the fabrication of windows and doors.**

This Certificate covers the following window system design specification. Only those components that have been approved in accordance with the Kitemark scheme requirements can be incorporated within the system(s) detailed. Profiles extruded at Blaenau Plastics Limited, Tanygrisiau, Blaenau Ffestiniog, LL41 3RY

**System(s):** **Rio Flush Window System**

**Material References:** **PVC-U:** RAU PVC 1406, 0440
**Gaskets/ Weatherstrips:** TPE, Q-Lon 9107, Fomasil TPE4058, EPDM

**Fabrication and Installation:** Fabricated and installed in accordance with the latest issue(s) of the following controlled manual(s):
Rio Flush Technical and manufacturing manuals and the Rio Flush approved Articles List

**Fabrication Options:** Welded or mechanically fixed transoms/mullions, tee and/or cruciform joints

**Hardware Options:** Dependent on window type from approved hardware list

**Glazing Options:** Double glazed
Internally glazed

**Ventilation:** None

**Window Types:** Flush sash windows
French windows

**Classification for Operational Strength (BS 6375 Part 2)**

| | |
|---|---|
| Operating Forces | Class 1 |
| Resistance to Static torsion | Class 3 |
| Racking | Class 3 |
| Load bearing | N/A |
| Impact Resistance | Class 0 |
| Repeated Opening and closing | Class 2 |

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# Kitemark™ Certificate

No. KM 13358

**Rio Flush Window System**
**Size Limitations and Performance Characteristics**

| Window Type | Length (mm) - Maximum | Height (mm) - Maximum | Perimeter (mm) - Maximum | Transom/Mullion Length (mm) inc frame - Maximum | Air Permeability classification | Watertightness classification | Resistance to Wind classification | Exposure category as given in Table 1 of BS 6375-1 |
|---|---|---|---|---|---|---|---|---|
| Top hungs | 1200 | 1200 | 4800 | - | 4 | E1050 | CE2400 | 2400 |
| Side hungs | 1200 | 1200 | 3600 | - | 4 | E1050 | CE2400 | 2400 |
| French windows | 1200 | 1200 | 3600 | - | 4 | E1050 | CE2400 | 2400 |

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# Kitemark™ Certificate

No. KM 13358

**BS EN 12608-1:2016+A1:2020 Unplasticized polyvinylchloride (PVC-U) profiles for the fabrication of windows and doors.**

This Certificate covers the following window system design specification. Only those components that have been approved in accordance with the Kitemark scheme requirements can be incorporated within the system(s) detailed. Profiles extruded at Blaenau Plastics Limited, Tanygrisiau, Blaenau Ffestiniog, LL41 3RY

| | |
|---|---|
| **System(s):** | **Artevo Tilt & Turn Window System** |
| **Material References:** | **PVC-U:** RAU PVC 1406, 0440<br>**Gaskets/ Weatherstrips:** TPE, Q-Lon 9107, Fomasil TPE4058, EPDM |
| **Fabrication and Installation:** | Fabricated and installed in accordance with the latest issue(s) of the following controlled manual(s):<br><br>Artevo Tilt & Turn Technical Manual and the Artevo Tilt & Turn approved Articles List |
| **Fabrication Options:** | Mited welded grooved |
| **Hardware Options:** | Dependent on window type from approved hardware list |
| **Glazing Options:** | Double glazed<br>Internally glazed |
| **Ventilation:** | None |
| **Window Types:** | Tilt and turn windows<br><br>Multilight windows consisting of opening light(s) with or without fixed light(s) |

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# Kitemark™ Certificate

No. KM 13358

**Artevo Window System**

**Size Limitations and Performance Characteristics**

| Window Type | Length (mm) - Maximum | Height (mm) - Maximum | Perimeter (mm) - Maximum | Transom/Mullion Length (mm) inc frame - Maximum | Air Permeability classification | Watertightness classification | Resistance to Wind classification | Exposure category as given in Table 1 of BS 6375-1 |
|---|---|---|---|---|---|---|---|---|
| Tilt/Turns Unreinforced | 1285 | 2085 | - | - | 4 | E1050 | C3 | 2400 |
| Multilight tilt/turns Reinforced | 2515 | 2085 | - | - | 4 | E750 | A3 | 1200 |

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